

Date Thursday, 16/08/2007 11:32:28 AM
User Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 34025
Estimate Number : 11378
P.C. Number : *N/A*
This Issue : 16/08/2007 S.O. No. : *N/A*
Prsht Rev. : NC
First Issue : *N/A* Type : MACHINED PARTS
Previous Run : 29496
Written By : *HL*
Checked & Approved By : *HL*
Comment : Est A 05.02.23 New issue KJ/JLM

Drawing Name : SPACER

Part Number : D33961
Drawing Number : D3396 REV B
Project Number : N/A
Drawing Revision : B
Material : N/A
Due Date : 15/09/2007

Qty: *50* Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELINR0750 Delrin Round Bar 0.75"



Comment: Qty.: 0.0656 f(s)/Unit Total : 2.6250 f(s)
Delrin Round Bar 0.75"
Material: Ø0.750" Black Delrin Round Bar
(M-DELIN-R0.750)
Identify for D3396-1
Batch: *M 105586*

RP 07/10/20 1.5'

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL
Turn as per Folio FA514 and Dwg D3396
Deburr

RP 07/10/20

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RP 07/10/20

(54)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

RP 07.10.20

(54)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: *ST 90*

RP 7/10/22 (54)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: D Date: 8/10/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/08/2007 11:32:28 AM
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Drawing Name: SPACER

Job Number: 34025

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(54)

Comment: FINAL INSPECTION/W/O RELEASE

D0710/22

Job Completion



U of 10/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

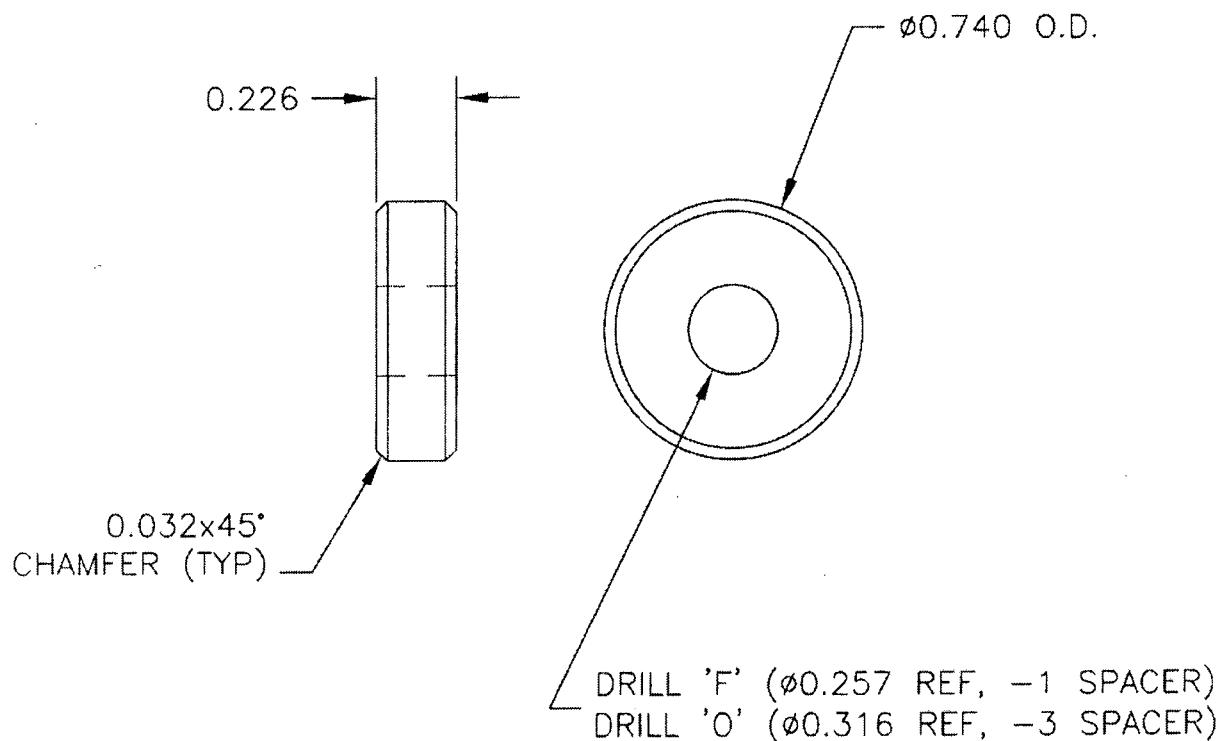
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3396	REV. B SHEET 1 OF 1
DATE 05.04.27		TITLE SPACER	SCALE 2:1
A	05.03.10	NEW ISSUE	
B	05.04.27	ADD -3	



D3396-1/-3 SPACER

- 1) MATERIAL: DELRIN (DART SPEC. M-DELIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

W/O 34025

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